SA 05 - SA 05 S - SA 05 X ACTUATORS ASSEMBLING AND MAINTAINANCE INSTRUCTIONS



1. DESCRIPTION

- 1.1 Electric actuator for motorising 90° turn valves.
- **1.2** The full features of this device are given in sheet FT23010.
- **1.3** Before operating this device, read the present instructions carefully.

2. GUARANTEE

- **2.1** Before any contact with our services, identify the type of actuator.
- 2.2 SECTORIEL actuators have a 12-month guarantee from the delivery date. Parts recognized as defective by an assessment at our facility, will be replaced at our expense. Complaints generated by incorrect use or a modification of the actuator cannot be taken into account.

3. VERIFICATIONS AND ACCEPTANCE

- **3.1** At acceptance, check that:
 - the packaging is in good condition;
 - the actuator is as ordered;
 - the equipment is not damaged.
- **3.2** It is recommended to install the actuator as soon as accepted and not to leave it unused. If the equipment has to be stored, it has to be in a dry place protected from weather.

Information given as an indication only, and subject to possible modifications



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4. PRECAUTIONS FOR OPERATION

- **4.1** Before installing, make sure that the installation is completely depressurized and brought to ambient temperature.
- **4.2** In a zone classified as explosive, install only model SA05X.
- **4.3** The protection class of the actuator is IP67 for indoors or outdoors installation. Do not install this actuator in a marine environment and do not immerse it.
- **4.4** The actuator must not be electrically powered during the installation and maintenance of the valve on the pipework, and of the actuator on the valve
- **4.5** Before proceeding to the electrical connection, check the supply voltage of the actuator.
- **4.6** Do not mount the actuator in series or in parallel with other electrical motors. If need be, use relays.
- **4.7** Do not mount the actuator on valves with higher torque than the nominal torque of the actuator.
- **4.8** The anti-condensation heater must be wired, indoors and outdoors, on special applications.

5. INSTALLATION AND OPERATION

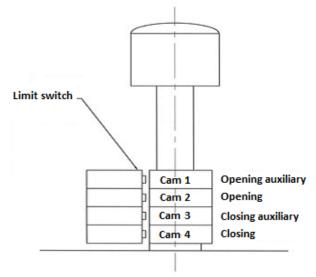
- 5.1 Install the actuator on the valve (already done for units assembled in our workshops)
- **5.2** Perform the electrical wiring as shown in the diagram below.
- **5.3** Adjust the switch stops (already done for units assembled in our workshops).
- **5.4** View the valve's movement using the indicator light on the cover.
- **5.5** SA05 and A05X actuator: to actuate the handle override, first disconnect the electrical power supply, then turn the hollow hex-head screw with an Allen key.

No handle override for SA05S.

- **5.6** SA05X actuator: the electrical connection must be carried out using an ATEX approved cable gland (CG) CG M20x1.5 which corresponds to the same operation zones as SA05X.
 - SA05X has 2 connections M20x1.5. If using only one CG ATEX cable gland, the 2nd connection must be provided with an ATEX-approved plug which corresponds to the same operation zones as SA05X. CG and ATEX plug are not provided as standard. Option when ordering.

6. SWITCH SETTING

- **6.1** The cams are attached to the drive stem.
- **6.2** Clockwise rotation = valve closing. The micro-switch stops the actuator.
- **6.3** Anti-clockwise rotation = valve opening. The micro-switch stops the actuator.



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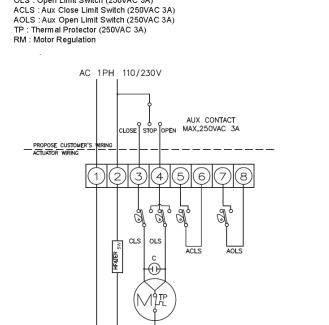
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7. WIRING DIAGRAM 230V AC 50Hz/60Hz

1	common	CLS : Close Limit Switch (250VAC 3A) OLS : Open Limit Switch (250VAC 3A) ACLS : Aux Close Limit Switch (250VA AOLS : Aux Open Limit Switch (250VA
2	Anti-condensation heater	TP : Thermal Protector (250VAC 3A) RM : Motor Regulation
3	closing command	AC 1PH 110/230
4	opening command	PROPOSE CUSTOMER'S MIRING ACTUATOR WIRING
5	closing auxiliary	1230
6	closing auxiliary	CLS OF
7	opening auxiliary	CC C
8	Opening auxiliary	



8. WIRING DIAGRAM 24V AC/DC-12V DC

1	Common or +	CLS: Close Limit Switch (250VAC 3A) OLS: Open Limit Switch (250VAC 3A) ACLS: Aux Close Limit Switch (250VAC 3A) AOLS: Aux Open Limit Switch (250VAC 3A) TP: Thermal Protector (250VAC 3A)
2	Closing command	RM : Motor Regulation DC 24V + -
3	Opening command	CUSTOMER'S WIRING ACTUATOR WIRING (1)(2)(3)(4)(5)(6)(7)(8)
4	closing auxiliary	CLS OLS ACLS ACLS ACLS
5	opening auxiliary	AC 24V
6	Auxiliaries common	CUSTOMER'S WIRING AUX CONTACT MAX,250VAC 3A
7	Anti-condensation heater power supply	ACTUATOR WIRING 1 2 3 4 5 6 7 8
8	Anti-condensation heater power supply	CLS OLS ACLS ACLS ACLS

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